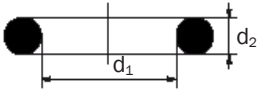




Joins standards 75° Shore A



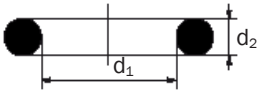
ROUGE: tolérances $d_2 \pm 0.05$

NOIR: tolérances $d_2 \pm 0.03$ (ISOSWISS®)
ou $0/+0.04$ (ISOCHRON®)

d_1	d_2	d_1	d_2	d_1	d_2	d_1	d_2	d_1	d_2
0.45	0.45	1.05	0.55	1.60	0.50	2.20	0.80	4.75	0.89
0.50	0.30	1.10	0.40	1.60	0.70	2.25	0.50	4.80	1.80
0.50	0.40	1.10	0.55	1.60	1.35	2.25	0.70	4.90	1.90
0.50	0.45	1.10	0.65	1.65	0.5	2.30	0.45	5.00	0.60
0.50	0.50	1.10	0.66	1.70	0.45	2.30	0.55	5.00	0.80
0.50	0.70	1.12	0.48	1.70	0.50	2.30	0.60	5.00	0.90
0.51	0.42	1.15	0.45	1.70	0.55	2.30	0.65	5.00	1.00
0.60	0.35	1.15	0.55	1.70	0.60	2.40	0.70	5.20	1.00
0.60	0.40	1.20	0.30	1.70	0.70	2.50	0.52	5.60	0.80
0.60	0.45	1.20	0.35	1.70	0.75	2.50	0.60	5.72	0.61
0.60	0.50	1.20	0.40	1.72	0.55	2.50	0.65	6.00	0.35
0.60	0.55	1.20	0.45	1.75	0.50	2.50	1.20	6.00	1.00
0.60	0.65	1.20	0.55	1.75	0.55	2.60	0.70	6.25	0.35
0.60	0.70	1.20	0.60	1.75	0.60	2.60	1.20	6.40	0.70
0.65	0.40	1.20	0.65	1.75	0.70	2.65	0.60	6.50	1.00
0.70	0.40	1.25	0.55	1.75	0.75	2.70	0.40	6.50	1.10
0.70	0.45	1.30	0.30	1.80	0.30	2.70	0.65	6.60	0.80
0.70	0.50	1.30	0.40	1.80	0.35	2.80	0.50	6.80	1.90
0.70	0.55	1.30	0.45	1.80	0.40	2.80	0.80	6.86	0.89
0.70	0.60	1.30	0.50	1.80	0.50	3.00	1.00	7.00	0.60
0.70	0.75	1.30	0.55	1.80	0.55	3.00	1.55	7.00	1.00
0.75	0.50	1.30	0.65	1.80	0.60	3.10	0.60	7.10	0.50
0.80	0.40	1.35	0.50	1.80	0.65	3.10	0.65	7.20	0.40
0.80	0.45	1.35	0.55	1.80	0.70	3.20	0.50	7.40	1.50
0.80	0.50	1.40	0.20	1.80	0.75	3.20	0.55	7.50	0.30
0.80	0.55	1.40	0.33	1.80	0.80	3.20	0.60	7.5	0.35
0.80	0.60	1.40	0.40	1.80	1.00	3.20	0.70	7.5	0.50
0.80	0.70	1.40	0.45	1.90	0.4	3.20	1.00	7.6	0.50
0.85	0.40	1.40	0.50	1.90	0.45	3.50	0.40	7.65	1.78
0.85	0.45	1.40	0.55	1.90	0.61	3.50	0.60	7.80	0.50
0.90	0.40	1.40	0.60	1.95	0.70	3.50	0.70	8.00	0.40
0.90	0.50	1.40	0.80	2.00	0.40	3.50	0.90	8.00	0.50
0.90	0.55	1.45	0.45	2.00	0.50	3.65	0.40	8.00	1.00
0.90	0.60	1.50	0.35	2.00	0.55	3.90	0.70	8.00	1.10
0.90	0.70	1.50	0.45	2.00	0.60	4.00	0.50	8.10	0.73
0.95	0.50	1.50	0.50	2.00	1.00	4.00	0.60	8.15	0.75
1.00	0.40	1.50	0.55	2.15	0.70	4.00	1.00	8.20	0.40
1.00	0.45	1.50	0.65	2.15	0.75	4.25	0.75	8.20	0.50
1.00	0.50	1.50	0.75	2.15	0.80	4.30	0.20	8.20	0.70
1.00	0.55	1.50	1.00	2.20	0.40	4.30	1.20	8.20	0.75
1.00	0.60	1.55	0.40	2.20	0.50	4.40	0.44	8.30	1.00
1.00	0.70	1.55	0.70	2.20	0.60	4.40	0.46	8.37	0.60
1.00	0.75	1.60	0.30	2.20	0.65	4.50	1.00	8.38	0.60
1.05	0.50	1.60	0.40	2.20	0.70	4.60	0.80	8.50	0.40



Joins standards 75° Shore A

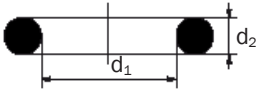


ROUGE: tolérances ± 0.05
NOIR: tolérances ± 0.03 (ISOSWISS®)
 ou 0/+0.04 (ISOCHRON®)

d ₁	d ₂	d ₁	d ₂	d ₁	d ₂	d ₁	d ₂	d ₁	d ₂
8.50	0.50	12.00	1.00	14.50	0.60	16.20	0.60	17.60	0.50
8.90	1.20	12.00	2.30	14.50	0.70	16.20	0.70	17.60	0.60
9.00	0.45	12.00	2.35	14.50	1.00	16.40	0.40	17.60	0.70
9.00	0.50	12.20	0.40	14.70	0.60	16.40	0.50	17.70	0.40
9.00	0.60	12.20	0.50	15.00	0.20	16.50	0.30	17.80	0.45
9.40	0.70	12.30	0.50	15.00	0.30	16.50	0.35	17.80	0.50
9.45	0.60	12.50	0.40	15.00	0.35	16.50	0.40	17.80	0.60
9.50	0.50	12.50	0.50	15.00	0.40	16.50	0.50	17.88	0.56
9.80	1.90	12.50	0.50	15.00	0.45	16.50	0.60	17.90	0.60
10.00	0.30	12.50	0.60	15.00	0.50	16.50	0.70	18.00	0.30
10.00	0.40	12.50	0.75	15.00	0.60	16.50	0.80	18.00	0.35
10.00	0.50	12.50	0.85	15.00	0.70	16.50	0.90	18.00	0.40
10.00	0.60	12.60	0.50	15.00	0.80	16.60	0.50	18.00	0.45
10.00	1.05	13.00	0.30	15.00	0.90	16.70	0.50	18.00	0.50
10.40	0.55	13.00	0.35	15.10	0.42	16.80	0.40	18.00	0.60
10.40	0.60	13.00	0.40	15.20	0.50	16.80	0.45	18.00	0.70
10.40	0.65	13.00	0.50	15.30	0.50	16.80	0.60	18.00	0.80
10.50	0.40	13.00	0.60	15.30	0.60	16.98	0.56	18.00	1.15
10.50	0.50	13.00	0.70	15.50	0.30	17.00	0.30	18.20	0.40
10.60	0.40	13.00	0.80	15.50	0.40	17.00	0.35	18.20	0.50
10.80	0.60	13.00	1.00	15.50	0.50	17.00	0.40	18.20	0.55
11.00	0.30	13.10	0.65	15.50	0.60	17.00	0.50	18.20	0.60
11.00	0.35	13.20	0.50	15.50	0.70	17.00	0.60	18.30	0.60
11.00	0.40	13.40	1.80	15.50	0.80	17.00	0.65	18.30	0.70
11.00	0.50	13.50	0.40	15.70	0.50	17.00	0.70	18.40	0.80
11.00	0.60	13.50	0.50	15.80	0.35	17.00	0.80	18.50	0.30
11.00	0.70	13.50	0.60	15.80	0.40	17.00	1.00	18.50	0.35
11.00	0.80	13.50	0.70	15.80	0.50	17.10	0.50	18.50	0.40
11.10	1.80	13.50	0.80	15.88	0.56	17.30	0.45	18.50	0.50
11.20	0.50	13.65	0.60	15.90	0.50	17.30	0.60	18.50	0.60
11.30	0.65	13.70	0.65	15.90	0.60	17.36	0.42	18.50	0.70
11.50	0.40	13.80	0.40	15.90	0.65	17.40	0.50	18.50	0.80
11.50	0.50	14.00	0.30	16.00	0.30	17.40	0.60	18.50	0.90
11.50	0.60	14.00	0.35	16.00	0.35	17.40	0.70	18.50	1.00
11.60	0.40	14.00	0.40	16.00	0.40	17.50	0.30	18.60	0.60
11.91	0.30	14.00	0.45	16.00	0.45	17.50	0.35	18.60	0.80
12.00	0.30	14.00	0.50	16.00	0.50	17.50	0.40	18.60	0.90
12.00	0.35	14.00	0.60	16.00	0.60	17.50	0.50	18.70	0.45
12.00	0.40	14.00	0.70	16.00	0.70	17.50	0.55	18.70	0.50
12.00	0.50	14.00	0.80	16.00	0.80	17.50	0.60	18.70	0.80
12.00	0.60	14.00	1.00	16.00	0.90	17.50	0.70	18.80	0.30
12.00	0.70	14.30	0.45	16.00	1.00	17.50	0.80	18.80	0.50
12.00	0.80	14.50	0.40	16.20	0.40	17.50	1.20	18.80	0.80
12.00	0.90	14.50	0.50	16.20	0.50	17.60	0.45	18.90	0.50



Joints standards 75° Shore A

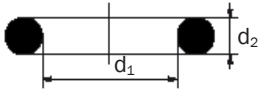


ROUGE: tolérances ± 0.05
NOIR: tolérances ± 0.03 (ISOSWISS®)
 ou $0/+0.04$ (ISOCHRON®)

d_1	d_2	d_1	d_2	d_1	d_2	d_1	d_2	d_1	d_2
18.90	0.60	19.90	0.40	20.80	0.50	21.90	0.60	23.00	0.40
19.00	0.30	20.00	0.20	20.80	0.60	22.00	0.30	23.00	0.50
19.00	0.35	20.00	0.30	20.80	0.70	22.00	0.35	23.00	0.60
19.00	0.40	20.00	0.35	20.80	0.75	22.00	0.40	23.00	0.65
19.00	0.45	20.00	0.40	20.80	0.80	22.00	0.45	23.00	0.70
19.00	0.50	20.00	0.50	20.95	0.40	22.00	0.50	23.00	0.80
19.00	0.60	20.00	0.60	21.00	0.30	22.00	0.60	23.00	0.85
19.00	0.65	20.00	0.70	21.00	0.35	22.00	0.70	23.00	1.00
19.00	0.70	20.00	0.80	21.00	0.40	22.00	0.80	23.00	1.20
19.00	0.80	20.00	0.85	21.00	0.45	22.00	0.90	23.20	0.50
19.00	0.90	20.00	0.90	21.00	0.50	22.00	1.00	23.20	0.60
19.00	1.00	20.00	1.00	21.00	0.60	22.10	0.60	23.20	0.80
19.05	0.50	20.10	0.40	21.00	0.65	22.10	0.70	23.30	0.50
19.20	0.40	20.10	0.70	21.00	0.70	22.10	0.80	23.30	0.70
19.20	0.50	20.20	0.40	21.00	0.80	22.20	0.40	23.30	0.75
19.20	0.60	20.20	0.45	21.00	0.85	22.20	0.45	23.40	0.50
19.20	0.70	20.20	0.50	21.00	0.90	22.20	0.50	23.40	0.80
19.20	0.90	20.20	0.55	21.00	1.00	22.20	0.60	23.40	0.90
19.30	0.35	20.20	0.70	21.10	0.45	22.20	0.90	23.50	0.40
19.30	0.45	20.30	0.50	21.10	0.70	22.30	0.80	23.50	0.42
19.30	0.70	20.30	0.60	21.20	0.30	22.35	0.60	23.50	0.50
19.40	0.50	20.30	0.65	21.20	0.50	22.40	0.30	23.50	0.60
19.40	0.60	20.30	0.80	21.20	0.80	22.40	0.40	23.50	0.65
19.40	0.80	20.40	0.40	21.30	0.40	22.40	0.50	23.50	0.7
19.50	0.30	20.40	0.60	21.30	0.50	22.40	0.70	23.50	0.80
19.50	0.35	20.40	0.80	21.30	0.60	22.50	0.40	23.50	0.90
19.50	0.40	20.50	0.30	21.30	0.70	22.50	0.50	23.50	1.00
19.50	0.50	20.50	0.35	21.35	0.65	22.50	0.55	23.59	1.00
19.50	0.60	20.50	0.40	21.40	0.60	22.50	0.60	23.60	0.45
19.50	0.70	20.50	0.50	21.50	0.40	22.50	0.70	23.60	0.50
19.50	0.80	20.50	0.60	21.50	0.45	22.50	0.80	23.60	0.80
19.50	0.85	20.50	0.65	21.50	0.50	22.50	0.90	23.70	0.60
19.50	1.00	20.50	0.70	21.50	0.60	22.50	1.00	23.80	0.50
19.60	0.40	20.50	0.80	21.50	0.70	22.60	0.70	23.80	0.60
19.60	0.50	20.50	0.90	21.50	0.80	22.60	0.80	23.80	0.80
19.60	0.60	20.50	1.00	21.50	0.90	22.70	0.50	24.00	0.30
19.60	0.70	20.60	0.50	21.50	1.00	22.70	0.70	24.00	0.35
19.60	0.80	20.60	0.60	21.60	0.60	22.70	0.80	24.00	0.40
19.70	0.70	20.60	0.70	21.70	0.50	22.80	0.50	24.00	0.50
19.70	0.80	20.60	0.80	21.70	0.60	22.80	0.60	24.00	0.55
19.80	0.40	20.60	0.90	21.70	0.70	22.80	0.90	24.00	0.60
19.80	0.50	20.70	0.50	21.70	0.80	22.90	0.80	24.00	0.65
19.80	0.60	20.70	0.70	21.80	0.40	23.00	0.30	24.00	0.70
19.80	0.70	20.75	0.60	21.80	0.70	23.00	0.35	24.00	0.75



Joints standards 75° Shore A

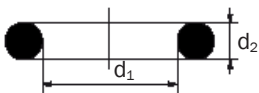


ROUGE: tolérances ± 0.05
NOIR: tolérances ± 0.03 (ISOSWISS®)
ou 0/+0.04 (ISOCHRON®)

d ₁	d ₂	d ₁	d ₂	d ₁	d ₂	d ₁	d ₂	d ₁	d ₂
24.00	0.80	25.00	1.00	26.00	1.00	27.00	0.60	28.10	0.50
24.00	0.90	25.00	2.60	26.10	0.40	27.00	0.65	28.10	0.60
24.00	1.00	25.10	0.70	26.10	0.50	27.00	0.70	28.10	0.75
24.10	0.50	25.10	0.90	26.10	0.60	27.00	0.80	28.20	0.50
24.10	0.60	25.20	0.50	26.20	0.70	27.00	1.00	28.20	0.70
24.20	0.50	25.20	0.60	26.20	0.75	27.10	0.60	28.20	0.80
24.20	0.55	25.20	0.80	26.20	0.90	27.10	0.70	28.25	1.00
24.20	0.60	25.30	0.40	26.20	2.90	27.10	0.80	28.30	0.35
24.20	0.85	25.30	0.50	26.25	1.00	27.10	0.90	28.30	0.50
24.30	0.50	25.30	0.60	26.30	0.50	27.20	0.50	28.30	1.70
24.30	0.55	25.36	0.42	26.30	0.80	27.20	0.70	28.40	0.80
24.30	0.80	25.50	0.40	26.40	0.45	27.30	0.50	28.40	1.00
24.40	0.60	25.50	0.50	26.40	0.50	27.30	0.60	28.50	0.35
24.40	0.75	25.50	0.60	26.40	0.60	27.30	1.20	28.50	0.40
24.40	0.80	25.50	0.70	26.40	0.65	27.35	0.70	28.50	0.50
24.50	0.35	25.50	0.80	26.40	0.70	27.40	0.40	28.50	0.55
24.50	0.40	25.50	0.85	26.50	0.30	27.50	0.30	28.50	0.60
24.50	0.50	25.50	1.00	26.50	0.35	27.50	0.40	28.50	0.70
24.50	0.60	25.60	0.60	26.50	0.40	27.50	0.50	28.50	0.80
24.50	0.70	25.60	0.70	26.50	0.50	27.50	0.60	28.50	1.00
24.50	0.80	25.60	0.80	26.50	0.60	27.50	0.70	28.60	0.40
24.50	1.00	25.70	0.50	26.50	0.70	27.50	0.80	28.60	0.60
24.50	1.30	25.70	0.60	26.50	0.80	27.50	0.90	28.75	1.00
24.60	0.50	25.70	0.70	26.50	1.00	27.50	1.00	28.80	0.50
24.60	0.70	25.70	1.00	26.60	0.50	27.60	0.30	28.80	0.60
24.70	0.60	25.75	0.40	26.60	0.60	27.60	0.50	28.80	0.70
24.80	0.40	25.80	0.35	26.60	0.70	27.60	0.60	28.80	0.80
24.80	0.60	25.80	0.40	26.60	0.80	27.60	0.70	28.80	0.90
24.80	0.70	25.80	0.50	26.70	0.45	27.60	0.80	28.90	0.40
24.80	0.80	25.90	0.50	26.70	0.60	27.60	0.90	28.90	0.60
25.00	0.20	25.90	0.60	26.70	0.65	27.70	0.40	28.90	0.80
25.00	0.30	25.90	0.90	26.70	0.90	27.70	0.60	29.00	0.35
25.00	0.35	26.00	0.30	26.80	0.35	27.70	0.65	29.00	0.40
25.00	0.40	26.00	0.35	26.80	0.40	27.70	0.70	29.00	0.50
25.00	0.45	26.00	0.40	26.80	0.50	27.80	0.60	29.00	0.60
25.00	0.50	26.00	0.45	26.80	0.60	27.80	0.70	29.00	0.70
25.00	0.55	26.00	0.50	26.80	0.70	27.90	0.40	29.00	0.75
25.00	0.58	26.00	0.52	26.80	0.80	28.00	0.40	29.00	0.80
25.00	0.60	26.00	0.55	26.90	0.85	28.00	0.45	29.00	0.85
25.00	0.65	26.00	0.60	27.00	0.30	28.00	0.50	29.00	1.00
25.00	0.70	26.00	0.65	27.00	0.40	28.00	0.60	29.10	0.90
25.00	0.80	26.00	0.70	27.00	0.45	28.00	0.80	29.20	0.50
25.00	0.85	26.00	0.80	27.00	0.50	28.00	0.85	29.20	0.80
25.00	0.90	26.00	0.90	27.00	0.55	28.00	1.00	29.30	0.50



Joints standards 75° Shore A

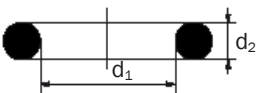


ROUGE: tolérances ± 0.05
NOIR: tolérances ± 0.03 (ISOSWISS®)
 ou $0/+0.04$ (ISOCHRON®)

d_1	d_2	d_1	d_2	d_1	d_2	d_1	d_2	d_1	d_2
29.30	0.60	30.30	1.00	31.50	0.60	32.50	1.00	34.70	1.00
29.30	0.75	30.30	1.20	31.50	0.70	32.70	0.80	34.80	0.60
29.30	0.80	30.40	0.50	31.50	0.80	32.80	0.50	34.80	0.80
29.30	0.90	30.40	0.70	31.50	0.90	32.80	0.60	34.90	0.70
29.30	1.00	30.50	0.50	31.50	1.00	32.85	0.60	34.90	0.80
29.35	0.70	30.50	0.60	31.60	1.20	32.90	0.70	35.00	0.60
29.40	0.60	30.50	0.80	31.70	0.60	33.00	0.40	35.00	0.80
29.40	0.80	30.50	0.85	31.70	0.80	33.00	0.50	35.00	0.90
29.50	0.40	30.50	0.90	31.70	1.00	33.00	0.60	35.00	1.00
29.50	0.45	30.50	1.00	31.70	1.75	33.00	0.70	35.10	0.40
29.50	0.50	30.55	0.60	31.75	1.00	33.00	0.75	35.20	0.80
29.50	0.60	30.60	0.45	31.80	0.40	33.00	0.80	35.30	0.60
29.50	0.70	30.60	0.70	31.80	0.50	33.00	0.90	35.30	1.00
29.50	0.80	30.60	0.90	31.80	0.60	33.00	1.00	35.50	0.40
29.50	1.00	30.70	0.50	31.80	0.70	33.10	0.60	35.50	0.60
29.60	0.50	30.70	0.60	31.80	0.80	33.10	1.20	35.50	0.80
29.60	0.60	30.70	0.80	31.80	0.85	33.20	0.80	35.50	1.00
29.60	0.80	30.70	0.90	31.90	0.50	33.20	0.90	35.60	1.00
29.60	1.20	30.70	1.30	32.00	0.30	33.20	1.00	36.00	0.40
29.60	1.20	30.75	1.00	32.00	0.40	33.30	0.40	36.00	0.50
29.70	1.00	30.80	0.60	32.00	0.50	33.30	0.80	36.00	0.60
29.75	1.00	30.80	0.85	32.00	0.60	33.40	0.70	36.00	0.80
29.80	0.30	30.80	0.90	32.00	0.70	33.50	0.50	36.00	1.00
29.80	0.50	31.00	0.40	32.00	0.80	33.50	0.60	36.20	0.50
30.00	0.40	31.00	0.50	32.00	0.85	33.50	0.75	36.30	0.60
30.00	0.50	31.00	0.60	32.00	0.90	33.50	0.80	36.50	0.50
30.00	0.60	31.00	0.70	32.00	1.00	33.50	1.00	36.50	0.80
30.00	0.70	31.00	0.80	32.00	1.50	33.50	1.20	36.50	1.00
30.00	0.80	31.00	0.85	32.10	1.05	33.53	0.76	36.70	0.60
30.00	0.85	31.00	0.90	32.15	0.80	33.75	1.00	36.70	0.80
30.00	0.90	31.00	1.00	32.20	0.60	33.80	0.80	36.95	0.60
30.00	1.00	31.10	0.40	32.20	0.70	33.80	1.20	37.00	0.50
30.00	1.80	31.20	0.40	32.30	0.40	33.90	0.80	37.00	0.60
30.20	0.35	31.20	0.60	32.30	0.60	33.90	0.90	37.00	0.80
30.20	0.40	31.20	0.90	32.40	0.50	34.00	0.60	37.00	1.00
30.20	0.60	31.30	0.40	32.40	0.60	34.00	0.80	37.00	1.20
30.20	0.70	31.30	0.50	32.40	0.80	34.00	1.00	37.30	0.80
30.20	0.80	31.30	0.60	32.40	0.90	34.00	1.50	37.35	0.50
30.20	1.00	31.30	1.00	32.40	1.00	34.30	0.40	37.40	1.20
30.30	0.30	31.40	0.40	32.40	1.05	34.35	0.50	37.50	0.60
30.30	0.40	31.40	0.60	32.50	0.40	34.45	0.60	37.50	1.00
30.30	0.60	31.40	0.70	32.50	0.60	34.50	0.60	37.70	0.80
30.30	0.70	31.50	0.40	32.50	0.70	34.50	0.80	37.80	0.70
30.30	0.80	31.50	0.50	32.50	0.80	34.50	1.00	37.90	0.60



Joint standards 75° Shore A



ROUGE: tolérances ± 0.05
NOIR: tolérances ± 0.03 (ISOSWISS®)
ou 0/+0.04 (ISOCHRON®)

d ₁	d ₂	d ₁	d ₂	d ₁	d ₂	d ₁	d ₂	d ₁	d ₂
38.00	0.80	39.50	0.60	42.40	0.80	48.00	1.00	82.60	1.20
38.00	1.00	39.50	0.80	42.50	0.50	48.30	0.90	87.40	0.80
38.30	0.60	39.50	1.00	43.00	0.50	50.00	0.60	90.40	0.80
38.50	0.60	39.80	1.20	43.00	0.70	50.50	1.50	111.50	2.00
38.50	0.80	40.00	0.50	43.10	0.80	50.50	1.70		
38.50	1.00	40.00	0.80	43.50	0.60	53.30	0.80		
38.60	0.70	40.00	1.20	45.00	0.80	53.30	1.00		
38.70	0.50	40.10	0.60	45.80	1.00	53.50	0.90		
38.70	0.60	40.30	0.80	46.50	1.00	56.00	1.00		
39.00	0.50	41.00	0.60	46.80	0.60	60.00	1.30		
39.00	1.00	41.50	1.00	46.80	0.70	81.50	0.75		
39.40	0.80	41.68	0.77	47.50	0.60	82.00	0.70		



PLUS DE 1000 RÉFÉRENCES STANDARDS EXISTANTES

N'hésitez pas à contacter notre équipe commerciale pour de plus amples renseignements.



BIWI SA

22, rte de la Transjurane

CH-2855 Glovelier

Tél. : +41 (0)32 427 02 00

Fax : +41 (0)32 427 02 01

E-mail : info@biwi.ch

WWW.BIWI.CH 